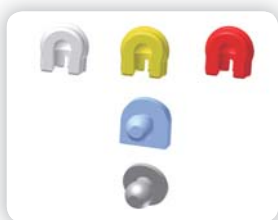


02.

EXTRACORONAL ATTACHMENTS

PRECI-SAGIX ENGLISH



CEKA
ATTACHMENTS
PRECI-LINE

PRECI-SAGIX

SAGITTAL BALL ATTACHMENT WITH SEGMENTED FEMALE FOR PARTIAL DENTURES & IMPLANT APPLICATIONS

PATENTED



- ✓ Patented snap mechanism
- ✓ Inexpensive
- ✓ Wide range of applications
- ✓ Easy replacement of parts
- ✓ Choice of working procedures
- ✓ Long-lasting retention



1a. Castable plastic male. Determine the path of insertion. Incorporate the castable plastic male (# 1321 or # 1371) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a hard dental alloy.



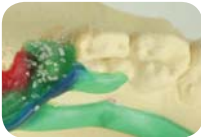
1b. Cast-on metal male. Determine the path of insertion. Incorporate the NOPRAX** male (# 1322 or # 1372) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a non-precious dental alloy.



1c. Threaded male. Determine the path of insertion. Assemble the threadable male (# 1373, Standard \varnothing 2.2 mm) with the IRAX* base ring (# RA 0063 - precious alloys) or the NOPRAX** base ring (# RA 0064 - non-precious alloys). Use the screw-driver (# IMP-XS-042). Incorporate the assembly with the paralleling mandrel (# 1300 P) into the wax-up. Unthread the male part. Use a two-stage investment technique and cast. PLASTICWAX bar profiles (# IMP-CK-014) are available.



2. Processing the female. Always use the pink duplicating dummy to make the refractory model! Place the pink duplicating dummies over the males and align them all parallel. Block out the undercuts and duplicate.



Cover also the replica with wax and cast the frame. Finish the cast frame without damaging the retentive ledge in the cavity for the female. Polish the access opening to a high shine. Press the pink processing female (# 1316 or # 1366) with the insertion tool (# 1323) into the frame to process the acrylic resin.



Use of the chrome-cobalt housing
 (# 1325 or # 1375)
 Use the duplicating dummy (# 1316 or # 1366) to make the refractory model. Wax up the structure and leave sufficient free space around the replica of the duplicating dummy (# 1316 or # 1366).

Replacing the processing female
 To replace a female, use a pointed instrument to dislodge and remove. Use the insertion tool (# 1323) to insert a new female. 3 retention levels are available:
yellow: normal retention
white: reduced retention
red: increased retention



PRECI-SAGIX INTRO KIT P

Introduction kit with **castable plastic males**, the necessary tools and females in 3 retention levels for Mini size 1.7 and Standard size 2.2. Cast the males in any hard dental alloy.

22-piece kit:

- 2 + 2 castable **plastic** males
- 2 + 2 yellow females (normal retention)
- 2 + 2 white females (reduced retention)
- 2 + 2 red females (increased retention)
- 2 + 2 duplicating dummies/processing females
- 1 universal paralleling mandrel
- 1 universal insertion tool

Intro kit castable male:

1301



PRECI-SAGIX INTRO KIT M

Introduction kit with **cast-on NOPRAX males**, the necessary tools and females in 3 retention levels for Mini size 1.7 and Standard size 2.2. Cast-on technique for non-precious alloys.

22-piece kit:

- 2 + 2 cast-on **NOPRAX** males
- 2 + 2 yellow females (normal retention)
- 2 + 2 white females (reduced retention)
- 2 + 2 red females (increased retention)
- 2 + 2 duplicating dummies/processing females
- 1 universal paralleling mandrel
- 1 universal insertion tool

Intro kit cast-on male:

1303

PRECI-SAGIX FEMALES

PRECI-SAGIX FEMALE - polyacetal

Mini size ø 1.7: height: 3.1 mm - ø 3.1 mm

Yellow - normal retention:

1311 6 pcs **# 1311B 50 pcs**

White - reduced retention:

1312 6 pcs **# 1312B 50 pcs**

Red - increased retention:

1313 6 pcs **# 1313B 50 pcs**

Combination package:

1314 2 + 2 + 2 pcs

Standard size ø 2.2: height: 4.1 mm - ø 4.2 mm

Yellow - normal retention:

1361 6 pcs **# 1361B 50 pcs**

White - reduced retention:

1362 6 pcs **# 1362B 50 pcs**

Red - increased retention:

1363 6 pcs **# 1363B 50 pcs**

Combination package:

1364 2 + 2 + 2 pcs



PRECI-SAGIX DUPLICATING DUMMY / PROCESSING FEMALE

Mini size ø 1.7:

1316 6 pcs **# 1316B 50 pcs**

Standard size ø 2.2:

1366 6 pcs **# 1366B 50 pcs**



COMPONENTS & ACCESSORIES



PRECI-SAGIX MALE P

Castable spherical plastic male.
Cast in a hard dental alloy.

Mini size ø 1.7:

1321 6 pcs # 1321B 50 pcs

Standard size ø 2.2:

1371 6 pcs # 1371B 50 pcs



PRECI-SAGIX MALE M

NOPRAX** male for cast-on technique with
non-precious alloys

Mini size ø 1.7:

1322 2 pcs # 1322B 20 pcs

Standard size ø 2.2:

1372 2 pcs # 1372B 20 pcs



PRECI-SAGIX MALE V

NOPRAX** Standard male ø 2.2 mm with
M2 threading and 0.9 mm internal hex.
Use the IMP-XS-042 screw-driver.

1373 1 pc

PRECI-SAGIX BASE RING

For cast-on technique in IRAX* (with precious alloys)
or in NOPRAX** (with non-precious alloys).
M2 threading for the # 1373 Standard male

RA 0063 IRAX* ALLOY 1 pc

RA 0064 NOPRAX** ALLOY 1 pc



PRECI-SAGIX 2.2 MALE VCC

TITANAX*** male ø 2.2 for CAD/CAM applications.
M2 x 0.35 threading and 0.9 mm internal hex.
Use the IMP-XS-042 screw-driver.

1374 1 pc

PRECI-SAGIX HOUSING

Cr-Co female housing (Co 65 - Cr 28 - Mo 6)
for incorporation into acrylic resin, for soldering with
CEKA SOL or for the laser technique.

Mini ø 1.7: H 4.4 mm - W 4.0 mm - L 5.2 mm

1325 2 pcs # 1325B 20 pcs

Standard ø 2.2: H 5.4 mm - W 4.9 mm - L 5.7 mm

1375 2 pcs # 1375B 20 pcs



PRECI-SAGIX PARALLELING MANDREL FOR MALE

Universal paralleling mandrel for PRECI-SAGIX males

1300 P for ø 1.7 and 2.2 1 pc



PRECI-SAGIX SCREW-DRIVER FOR THREADED MALE

Total length: 26 mm - External hex: 0.9 mm

IMP-XS-042 1 pc



PRECI-SAGIX INSERTION TOOL

Universal insertion tool for PRECI-SAGIX females

1323 for ø 1.7 and 2.2 1 pc



PRECI-SAGIX ANALOGUE

Male model analogue

1331 for ø 1.7 2 pcs

1381 for ø 2.2 2 pcs

* IRAX 1400-1460 °C (2552-2660 °F) - For cast-on technique with
precious alloys only. Au 60 - Pt 24 - Pd 15 - Ir 1

** NOPRAX 1355-1450 °C (2471-2642 °F) - For cast-on technique with
non-precious alloys only. Ni 72 - Cr 17 - Fe 10 - Mn 1

*** TITANAX - Only for bonding and acrylic fixation. Ti 90 - Al 6 - V 4
Do not heat!

CEKA AXIAL
PRECI-CLIX AXIAL
PRECI-CLIX RADICULAR
PRECI-BALL

01.
AXIAL
ATTACHMENTS

CEKA EXTRACORONAL
PRECI-VERTIX
PRECI-CLIX EC
PRECI-SAGIX
PRECI-52

02.
EXTRACORONAL
ATTACHMENTS

PRECI-BAR
PRECI-HORIX
PRECI-CLIP

03.
PROFILE
ATTACHMENTS

PRECI-PROFILE
PRECI-POST
CEKA SOL
CEKA SITE
CEKA BOND
3C-BOND
PERMA-RET
PRECI-SEP
PLASTICWAX
EXPANDO
CEKA Multi

SPECIALTIES

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CEKA PRECI-LINE APP



CEKA
ATTACHMENTS
PRECI-LINE

Prospectus n° 287.E-ed.G

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