

## PROCESSING PRECI-VERTIX P

1. Determine the path of insertion of the prosthesis.
2. Wax up the abutment crowns and provide them with a lingual shelf.
3. Place the **1813** male in the supplied **1815** paralleling mandrel, incorporate it into the surveyor and connect it to the wax abutment crown vertically parallel.
4. Invest, burnout, and cast in a hard alloy.
5. Finish the crowns and provide them with acrylic or ceramic veneering. Thoroughly polish the male. Do not remove too much material from the male as this would decrease friction.
6. If you use the **1808** housing, see INFO 015.
7. To continue in the conventional manner: seat the replaceable **1802** female over the male. Position the crowns on the working model and secure them. Block out the undercuts of the male slightly conical with wax.
8. Duplicate and make a refractory model.
9. Cover the female reproduced in investment material with 0.4 mm wax.
10. Attach the wax pattern of the metal reinforcement frame to the wax sleeve. Invest, burnout, and cast.
11. Sandblast the cast metal frame and the inside of the metal sleeve, and electro-polish.  
Note: do not over-polish the inside of the metal sleeve as this would destroy the friction for the female.
12. Insert the female with the supplied **1804** insertion tool into the metal sleeve.
13. Reduce the occlusal of the male by 0.2 mm and slightly round off the edges.
14. Proceed as usual.

Note: both female and male may be reduced up to 3 mm.

### Side effects, warnings and precautions

- The attachments are intended for single use.
- The products are non-sterile.
- There is a risk of poor fit when patient conditions change.
- Bacterial adhesion can be avoided by applying hygiene measures.
- Inappropriate use or bad manufacturing can lead to premature wear of the attachments.
- The functionality of the attachments will be adversely affected by traumas such as grinding and bruxism.
- For the purpose of traceability we advise you to record the lot number of the applied products in the patient file.
- Do not heat items containing titanium.
- Do not use items containing nickel in case of nickel allergy.
- The accessories RE H 79 and H 35 must be used outside the mouth.