

TABLE OF ALLOYS AND MATERIALS

PALLAX 1055-1130 °C 1931-2066 °F	For soldering to precious and non-precious alloys White - Au 2 - Ag 37 - Pt 9.5 - Pd 37 - Cu 12.5 - Co 2
IRAX 1400-1460 °C 2552-2660 °F	For the cast-on technique with precious alloys only White - Au 60 - Pt 24 - Pd 15 - Ir 1
NOPRAX 1355-1450 °C 2471-2642 °F	For the cast-on technique with non-precious alloys only White - Ni 72 - Cr 17 - Fe 10 - Mn 1
PLATIRAX 1790-1820 °C 3254-3308 °F	For direct casting with all dental alloys White - Pt 85 – Ir 15
TITANAX Do not heat!	Only for bonding and acrylic fixation White - Ti 90 - Al 6 - V 4
ORAX 910-955 °C 1670-1823 °F	Heat treatment: 60 min at 400 °C (752 °F) Yellow - Au 70 - Pt 5 - Ag 12 - Cu 13
INOX Do not heat!	Only for bonding and acrylic fixation White - Fe 66 - Cr 17 - Ni 11 - Mo 2 - other 4
Polypropylene	Females of PRECI-HORIX/VERTIX # 1802, 1805, 1806
Acetal homopolymer	Friction part of PRECI-VERTIX AT # 1822, 1822R
Polyacetal	Females of PRECI-CLIX/SAGIX # 1231, 1232, 1233, 1311, 1312, 1313, 1361, 1362, 1363
Thermoplastic elastomer	Processing ring of PRECI-BALL # 1201 B